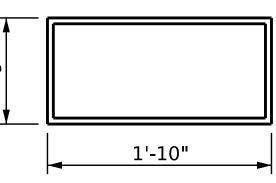


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POINTED TOOL

D1785.

SEE DETAIL "A" OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. TYPICAL EACH SIDE AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE OF GIRDER, FIXED OR EXPANSION END.

-4" THREAD (TYP.)

– 2" Ø x ANCHOR BOLTS

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

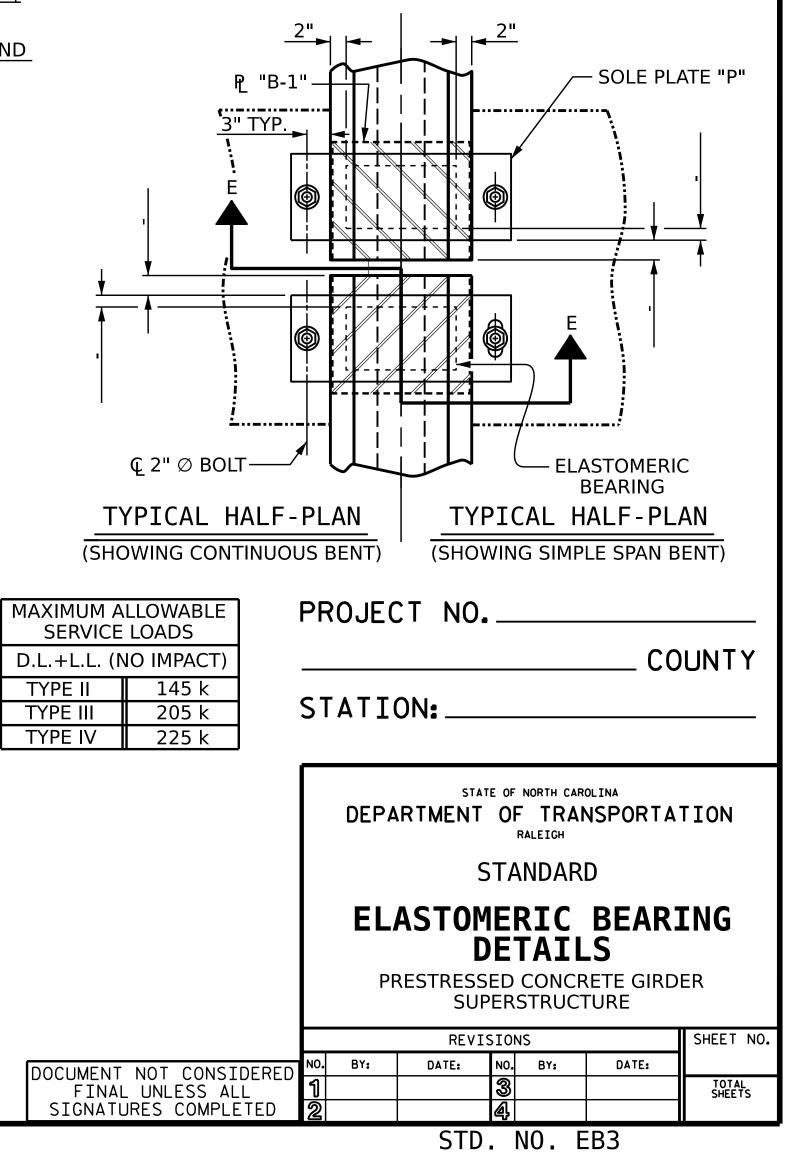
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE STANDARD SPECIFICATIONS.

ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.



NOTES AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE

TIGHTENED FINGER TIGHT AND THEN BACKED OFF ¹/₂ TURN. THE

THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC

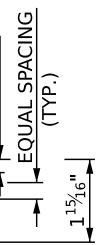
PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REOUIREMENTS OF ASTM

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE

GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

REPAIRED IN ACCORDANCE WITH THE STANDARDSPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION



ALL AROUND